

Optimization and Partial Characterization of *Bacillus* Protease Isolated from Soil and Agro-industrial Wastes

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Abstract: Proteases from microbial sources possess almost all the characteristics desired for their biotechnological applications. This study was conducted with the aim of screening for potent protease-producing bacteria from soils and agro-industrial wastes, determining optimal production conditions and partially characterizing the stability of the protease with regards to some physicochemical parameters. Thus, the optimum protease production time for these 3 isolates, was found to be 36 h isolated from industrial waste, manure, and soil, respectively. The optimum temperature of protease production for both PS-3 and PI-3 was 40°C. Whereas 37°C was the optimum for PM-1. In all cases, pH 7 was the optimum for production of protease. Furthermore, 0.6 M NaCl concentration was found to give better protease activity than the media containing no NaCl in all 3 isolates. Among the metallic ions, media containing Mn^{2+} performed better than Cu^{2+} , Mg^{2+} , Fe^{2+} , and Zn^{2+} for PS-3 and PM-1, whereas Mg^{2+} was the best for PI-3. Studies on the effect of pH on the stability of protease enzymes revealed that the crude enzyme had a maximum stability at pH 9.0 for isolates PS-3 (36.5 and 26.5 U/ml) and PI-3 (29.7 and 22.7 U/ml), while for isolate PM-1 maximum stability was achieved at pH 8 with values corresponding to 18.2 and 15.5 U/ml, respectively. These proteases are also stable at 75°C for PS-3 (42.9 and 33.4 U/ml) and PI-3 (46.8 and 42.1 U/ml), while they showed maximum activity and stability at 50°C for PM-1 (22.5 and 23.1 U/ml, respectively). Pre-incubation at temperatures above 70°C for PS-3 and PI-3 and 50°C for PM-1 resulted in reduction of enzyme activity, indicating that the proteases are thermally unstable. Studies on the effect of concentration of divalent ions revealed that both the activity and stability of protease were better in 1 mM than in 5 mM concentration. Furthermore, evaluation of some agro-industrial wastes as potential substrates for protease production indicated that wheat bran was better for PS-3 (4.3 U/ml) and PM-1 (3.0 U/ml), whereas human hair was better for PI-3 (3.9 U/ml). Since protease was produced from readily available complex substrates and agro-industrial wastes, the 3 *Bacillus* species appear to have substantial potential for application in various proteolytic processes. Thus, identification of the 3 *Bacillus* isolates at a molecular level and purification as well as detailed characterization of the types of the proteases are recommended for effective utilization in different area of applications.

Keywords: *Bacillus* sp., Enzyme Assay, Gelatin Hydrolysis, Protease, Agro-industrial Wastes

1. Introduction

The opportunities to use proteins as ingredients in food and feed products are often limited by the properties of the proteins. One of the methods used to modify these properties is the hydrolysis of the proteins to smaller peptides. Modification of the molecular structure of food proteins with enzymes is an attractive way of improving the functional and nutritional properties of these proteins [1, 2]. Protein structure is modified to improve solubility, emulsification,

gelling and foaming properties. Chemical modification is not desirable for food applications because of the harsh reaction conditions, non-specific chemical reagents and the difficulties of removing residual reagents from the final product. Enzymes, however, provide several advantages, including fast reaction rates, mild conditions and (most importantly) high specificity.

Enzymes are highly efficient and environmentally friendly protein catalysts synthesized by living systems. They have significant advantages over the chemical catalysts, of which

the most important ones are: specificity, high catalytic activity, ability to work at moderate as well as extreme temperatures [3]. Hydrolytic reactions of proteins utilize a very large and complex group of enzymes, which differ in properties such as substrate specificity, active site and catalytic mechanism, pH and temperature optima and stability profile. The specificity of proteolytic enzymes is governed by the nature of the amino acid and other functional groups (aromatic or aliphatic or sulphur-containing) close to the bond being hydrolysed [4].

Proteolytic enzymes are the most important industrial enzymes, representing worldwide sale about 60% of the total enzyme market [5, 6]. Proteases are obtained from plant, animal and microbial sources. In the last 30 years different classes of proteases of commercial importance have been produced from microbial, animal and plant sources and implemented for enormous applications in a range of processes which take advantage of the unique physical and catalytic properties of individual proteolytic enzyme types. Subsequently, using the native sources, a number of proteases have been designed by genetic engineering to produce a wide range of enzymes that have become available on a larger scale and increased the scope of enzyme technology globally [7, 4].

Although proteases are widespread in nature, microbes serve as a preferred source of these enzymes and account for around two-thirds of commercial protease production worldwide. Proteases are widely distributed in microbial populations viz. bacteria, actinomycetes, viruses and fungi. Microorganisms elaborate a large array of proteases, which are intracellular and/or extracellular. Intracellular proteases are important for various cellular and metabolic processes, such as sporulation and differentiation, protein turnover, maturation of enzymes and hormones and maintenance of the cellular protein pool. Whereas, extracellular proteases are important for the hydrolysis of proteins in cell-free environments and enable the cell to absorb and utilize hydrolytic products [8].

Although there are many microbial sources available for producing proteases, only a few are recognized as commercial producers [8].

Bacterial proteases have come to represent one of the largest classes of industrial enzymes, accounting for 40% of the total worldwide sale of enzymes [9]. Of these, strains of *Bacillus sp.* dominate the industrial sector [8]. Proteases can be classified based on the pH of their optimal activities, they are referred to as acidic, neutral, or alkaline proteases [9, 10, 4].

Most studies focused on screening proteases with a criterion set only to increase the activity level. In this regard, selection of the right bacterial isolates plays a key role in the production of high yield desirable proteases. On the other hand, it is a well-known fact that extracellular protease production in microorganisms is greatly influenced by media components, especially carbon and nitrogen sources, Temperature, pH and metallic ions. Though the production of these enzymes has been improved significantly by the utilization of hyper-producing strains of fungi and bacteria

and genetically modified microbes as well, efforts are still being done to find newer sources of enzymes, better production techniques and novel applications of these enzymes in unexplored fields [4].

Even though there are diverse ecological niches in Ethiopia, very little attempt has been made to isolate industrially important and potent protease producing bacteria from the environment. So far, from the few reports available in Ethiopia. Thus, to maximize the benefits from our biological resources, it is highly desirable to strengthen such efforts and search for new proteases with novel properties from as many different sources as possible. Thus, the general objective of this study was, to isolate *Bacillus* species from soil and various agro-industrial wastes and optimize and characterize the conditions of laboratory-scale production of extracellular proteases.

2. Material and Methods

2.1. Sample Collection

Samples of soil and agro-industrial wastes (manure, kitchen waste, soil contaminated with slaughtered animal hide waste and leather industry waste) were collected using sterile polyethylene bags and brought to the laboratory.

2.2. Qualitative Screening

2.2.1. Gelatin Hydrolysis Test

The diluted samples were plated onto Gelatin agar plates containing peptone (0.1% w/v), NaCl (0.5% w/v), agar (2.0% w/v), and gelatin (1% w/v) at pH-7.0. Plates were incubated at 37°C for 24 hours. Selection of isolates for further experimental studies were depending upon the diameter of the zone of clearance [11].

2.2.2. Casein Hydrolysis Test

Those colonies that were able to hydrolyze gelatin were further inoculated on nutrient agar containing 1% casein (w/v) and incubated at 37°C for 24 hours. Casein hydrolysis was visualized by the application of 30% trichloroacetic acid on the agar surface. A transparent halo around the bacterial growth was considered as being a positive reaction (12).

2.3. Seed Culture Medium

For enzyme production, bacterial cells from a 24 h aged culture were inoculated in to 100 ml Erlenmeyer flasks containing 50 ml of sterile inoculation medium containing glucose, CaCl₂, K₂HPO₄ and MgSO₄ and casein as substrate. The composition of the inoculum medium was the same as that of the medium described for culture maintenance. The cultures were grown at 37°C for 24 h. After incubation for 24 h, 2% (v/v) of the culture was used to inoculate the production medium [13].

2.4. Production Medium

The culture medium (50ml sterile broth) containing (g/l):

glucose (1.0), peptone (10.0), yeast extracts (0.2), casein (10), CaCl₂ (0.1), K₂HPO₄ (0.5) and MgSO₄ (0.1) was inoculated with 1ml of pure culture of the selected isolate and incubated at different conditions to optimize protease producing isolates.

2.5. Biochemical Characterization

A loop-full of sample from an overnight culture was streaked on to nutrient agar plate and incubated for 24 h at 37°C. From the resulting agar culture, a loop-full of culture was again added to media containing different biochemicals and incubated at appropriate temperature for 24 hours. Presence or absence of changes in the media was recorded as positive and negative, respectively, and the results were interpreted as per the information provided by Bergey's Manual of Determinative Bacteriology [14] used for identification of bacterial isolates.

2.6. Enzyme Assay

Protease activity was determined using casein as a substrate as described by [15]. The reaction mixture contained a total volume of 2 ml which in turn was composed of 1 ml of 1% casein in 50 mM sodium phosphate buffer (pH 7) and 1 ml enzyme solution. After 20 min of incubation at 37°C, the reaction was terminated by adding 2 ml of 10% trichloroacetic acid (TCA) and again incubated at 37°C for 20 min. After separation of the un-reacted casein precipitate by centrifugation at 10000 rpm for 15 min, 0.5 ml of clear supernatant was mixed with 2.5 ml of 0.5M Na₂CO₃ and 0.5 ml of 1N Folin-Ciocalteu's phenol reagent. After incubation for 20 min at 37°C, absorbance was measured at 660 nm against a reagent blank. One unit of protease activity is defined as the amount of enzyme that releases 1 µg amino acid equivalent to tyrosine per minute under the standard assay conditions [14, 6].

$$\text{Units/ml} = \frac{\mu \text{ mole of tyrosine} \times \text{reaction vol}}{\text{Sample vol} \times \text{reaction time} \times \text{vol assay}}$$

Source: [16].

2.7. Optimization of the Growth Conditions for Production of Protease

Time, temperature and pH were determined by incubating the cultures at 37°C for times 24-60 h, temperatures of 30, 37, 40, 45 and 50°C for 36 h and adjusting the pH of the growth medium to pH 5.0, 6.0, 7.0, 8.0, and 9.0, the protease activity was determined as mentioned before [17, 6.]

2.7.1. Optimization of the Effect of NaCl Concentration on the Production of Protease

NaCl was added at various concentrations, i.e. 0.0, 0.2, 0.4, 0.6 and 0.8M, into the protease production medium and assay for crude enzyme (protease) activity was carried out incubating the culture for 36 h [18]. Effect of concentration of NaCl was studied by considering results of the protease activity, higher activity of protease was due to higher

production of protease.

2.7.2. Optimization of the Effect of Metallic Ions on the Production of Protease

The effect of metallic ions was studied by growing the bacteria in the presence of chemicals containing divalent cations such as CuSO₄, MgCl₂, FeSO₄, MnCl₂, and ZnCl₂. The culture was incubated for 36 h and filtrates in each case were subsequently analyzed for protease activity and compared with one another. Effect of each metallic ion was studied depending on the production of protease after analyzed protease activity.

2.8. Characterization of Protease

2.8.1. Effect of pH on the Stability of Protease

The crude protease was incubated at different pH values such as 5, 6, 7, 8, 9, and 10 with phosphate buffer (pH 7.0). The effect on the stability was studied by pre-incubating for 12 hours and determining the remaining activity following the standard protease assay procedures described above [19].

2.8.2. Effect of Temperature on the Stability of Protease

This experiment was performed by incubating protease at different temperatures viz.: 30, 40, 50, 60, 65, 70, 75 and 80°C. The effect on the stability was studied by pre-incubating for 12 hours and determining the remaining activity following the standard protease assay procedures described by [19].

2.8.3. Effect of Divalent Ions on the Activity of Protease

The effects of Ca²⁺, Mg²⁺, Mn²⁺, Fe²⁺ and Zn²⁺ ions on crude protease extract were investigated by adding these cations to the reaction mixture to final concentrations of 1 and 5 mM. Enzyme activities in all cases were measured under conditions of optimum pH and temperature required for activity.

2.9. Use of Agro-industrial Wastes as Substrates for Protease Production

To find out the suitability of agro-industrial-based waste as substrate for protease production, different substrates viz., noug cake, sesame cake, animal hair and wheat bran were tested by replacing nitrogen source for isolates in the growth media under SmF. The enzyme activity was measured after 36 hour growth for determination of protease production [20].

2.10. Data Analysis

All data presented here in this study were the average of at least two measurements and all graphical and numerical data values generated by using Microsoft Excel 2007.

3. Results and Discussion

3.1. Screening to Optimize Protease Producing Isolates

Proteolytic bacterial isolates were detected when the serially diluted samples were plated on media containing

gelatin. The sample source and the diameter of zone of hydrolysis for each proteolytic isolate are shown in Table 1. In the present study, spore forming bacteria were targeted and identified as members of the genus *Bacillus* on the basis of their morphological and biochemical characteristics. 18 different spore-forming bacteria were isolated, each of them were *Bacillus*. The *Bacillus* isolates were then screened for protease production by using the agar plates containing gelatin (1% w/v) at 37°C for 24 h.

The proteolytic activity was detected by the presence of a clear zone of hydrolysis on gelatin agar. As can be seen from Table 1, among the *Bacillus* isolates obtained through screening, PS-3, PM-1 and PI-3 showed the largest zone of hydrolysis and hence were subsequently selected from within their respective groups as the best protease producers. These 3 isolates were then picked from the mother plate and further streaked on casein (1% w/v) agar, where they displayed a clear zone of hydrolysis.

Table 1. Diameter of zone of hydrolysis on gelatin media for bacterial isolates obtained from three samples.

Sample source	Isolate	Diameter of the zone of hydrolysis (mm)
Manure	PM-1	27
	PM-2	22
	PM-3	15
	PM-4	12
	PM-5	9
	PM-6	8
Industrial waste	PI-1	10
	PI-2	15
	PI-3	26
	PI-4	20
	PI-5	7
	PI-6	5
Soil contaminated with slaughtered animal hide waste	PS-1	10
	PS-2	15
	PS-3	25
	PS-4	18
	PS-5	6
	PS-6	5

3.2. Biochemical Characterization of the Bacterial Isolates

The isolates PS-3, PM-1 and PI-3 were identified as spore-forming bacterial species that belong to the genus *Bacillus* based on the Bergey's manual Classification of determinative Bacteriology.

3.3. Enzyme Assay

Quantitative determination of the proteolytic activity revealed that the 3 bacterial isolates produce proteases at varying levels. As part of the preliminary selection criteria, protease activity for each of the three isolates was determined by growing the cultures for 36 h at 37°C and pH 7. The results showed that PI-3, PS-3 and PM-1 yielded a protease activity of 6.5 U/ml, 6.4 U/ml and 4.4 U/ml with a total protein content of 93.92, 93.06, and 65.29 µg/ml, respectively (Table 2). Microbial proteases are produced from high yielding strains including species of *Bacillus* sp., *Alcaligenes faecalis*, *Pseudomonas fluorescens* and *Aeromonas hydrophilia* grown under submerged culture conditions. Among these, *Bacillus* is the most important group of bacteria that is widely used in the enzyme industry and is particularly known for producing effective proteolytic enzymes [15].

Table 2. Quantitative assay for protease enzyme production by the three selected isolates.

No	Enzyme producers	Protease assay (U/ml/min)	Total protein content (µg/ml)
1	PS-3	6.4	93.06
2	PM-1	4.4	65.29
3	PI-3	6.5	93.92

3.4. Tyrosine Standard Curve

To prepare the standard curve 0.5M of Na₂CO₃, 50mM of sodium phosphate buffer, pH 7.00, diluted 1N Folin reagent and 10 mg/ml of Tyrosine stock solution were used. A required amount of buffer and Tyrosine were added in each test tube except blank. Then 2.5 ml of 0.5M Na₂CO₃ was added in each test tube including blank. After 500µl of 1N Folin reagent was added in each test tube including blank, the solution was mixed immediately and kept for 30min at room temperature. Finally, the optical density (OD) was measured at 660nm using spectrophotometer and the standard curve was plotted (Figure 1).

Based on the above procedures and experimental results (data not shown), the following standard curve was obtained. So, to determine the protease activity of the 3 isolates, the following calibration curve was used with the regression coefficient of R²=0.996.

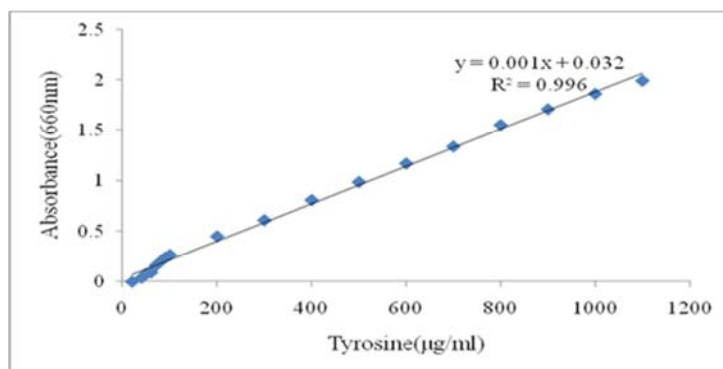


Figure 1. Tyrosine standard curve for determination of protease activity.

3.5. Optimization of Protease Production

The optimum production time, temperature, and pH of the three selected isolates was found to be 36 h corresponding to protease activity of 9.6 U/ml for PI-3, 6.5 U/ml for PM-1 and 2.0 U/ml for PS-3, optimum temperature for PS-3 and PI-3 was found to be 40°C, corresponding to protease activities of 13.2 and 9.7 U/ml, respectively. Whereas, 37°C was the optimum for PM-1 (3.2 U/ml) and the optimum pH for protease production for the three isolates was 7 with protease activities for PS-3, PI-3 and PM-1 were 13.2 U/ml, 9.5 U/ml and 10.8 U/ml, respectively. A gradual decrease in enzyme units was observed with increase in incubation period, clearly suggesting that the enzyme production is growth associated in nature [22, 26]. In all three isolates, progressive decline of enzyme production was observed after their optimum temperatures and no enzyme production was observed beyond 50°C [21, 22, 6, 23].

3.5.1. Optimization of the Effect of NaCl Concentration on the Production of Protease

Various NaCl concentrations (i.e. 0, 0.2, 0.4, 0.6, 0.8M) were used to determine optimum level required for the production of protease by the three selected isolates (i.e. PS-3, PI-3 and PM-1). It was observed that the growth medium containing 0.6M yielded the maximum activity in all isolates (26 U/ml, 17.4 U/ml and 46.3U/ml for PS-3, PM-1 and PI-3, respectively). This was followed by 0.4M of NaCl for isolates of PS-3 and PI-3 which resulted in activities of 19.4 U/ml and 36.1 U/ml, respectively. Whereas for isolate PM-1, 0.2M of NaCl resulted in the second highest protease activity (i.e. 13.2 U/ml). It was also observed that in all isolates 0.8M NaCl concentration resulted in the least protease production (13.1, 8.0, and 27.7 U/ml in PS-3, PI-3 and PM-1, respectively).

3.5.2. Effect of Metallic Ions on the Production of Protease

The effect of metal ions on the production of protease by PS-3, PM-1 and PI-3 is optimize. The results showed that the presence of Mn^{2+} enhances production of protease by PS-3 and PM-1 while highest protease production by PI-3 was observed with the addition of Mg^{2+} in comparisons with the other metallic ions. In previous reports, divalent metal ions such as Ca^{2+} were known to increase thermostability [24]. Fe^{2+} , Zn^{2+} and Cu^{2+} had high inhibitory effect on the production of protease of the 3 isolates. Zn^{2+} showed the highest inhibitory effect followed by Cu^{2+} . The toxic metal ions exert their toxicity by binding to a variety of organic ligands causing denaturation of proteins including enzymes. It was reported that Ca^{2+} , Mg^{2+} and Na^{+} ions enhanced the production of alkaline serine protease in *Bacillus pumilus* while Cu^{2+} and Zn^{2+} ions caused slight inhibition [25].

3.6. Characterization of Protease

3.6.1. Effect of pH on the Stability of Proteases of the Selected Isolates

The effect of pH on enzyme stability was examined by incubating the reaction mixture at pH values ranging from 5.0 to 10.0 and a temperature 37°C for 12 hours with casein in sodium phosphate buffer. The results showed that the stability of protease was higher at pH values ranging from 8.0 to 10.0 than at lower pH values exhibiting maximum stability at pH 9.0 in PS-3 and PI-3; and at pH 8 in PM-1 (Figure 2). These findings suggest that the proteases of the three isolates belonged to the alkaline protease class. In agreement with this, the optimum pH for stability of alkaline proteases from *Bacillus spp.* has been previously reported in various studies as lying between 9.0 and 11.0 [26, 27].

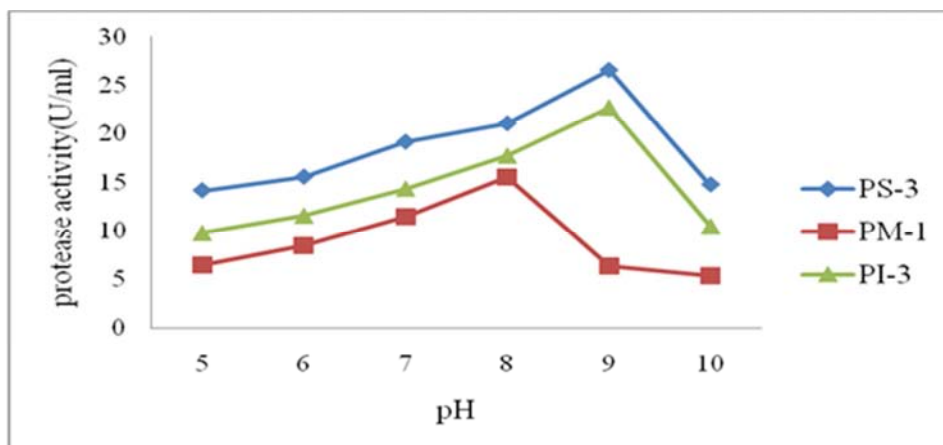


Figure 2. Effect of pH on stability of protease in PS-3, PI-3 and PM-1.

3.6.2. Effect of Temperature on the Stability of Proteases of the Selected Isolates

The effect of temperature on the stability of proteases was also measured by pre-incubating them at the optimum pH for 12 h. The enzyme is active at temperatures between 30 and

80°C, with a highest stability obtained when held at 75°C for PS-3 and PI-3 for 12 h. However, the protease of PM-1 showed maximum stability at 50°C with a similar incubation time. According to reports in stability of enzymes [21], the protease activity was relatively stable at temperatures ranging

from 60-65°C and 85.2% of the activity was retained after incubation at 70°C. The stability of protease enzyme could be due to the organisms' genetic adaptability to carry out their biological activities at higher temperatures [21].

3.6.3. Effect of Divalent Ions on the Activities of Proteases

The results showed that the proteases of all 3 isolates were activated by Ca^{2+} and Mn^{2+} at 1 mM concentration and inhibited by these divalent metal ions at 5 mM concentration (table 3 shows different concentration effects of each metallic ions among themselves). The optimum concentration of Ca^{2+} ions for maximum activity, however, varied among the protease enzymes [28]. Divalent metal ions such as Ca^{2+} are known to increase thermo-stability [24]. Fe^{2+} had little effect

on the protease activity at 1mM concentration but inhibited the enzyme at 5 mM concentration.

The other metal ions, i.e. Zn^{2+} and Mg^{2+} , inhibited the protease activity towards casein at both 1 and 5 mM concentrations and further increase in metal ion concentration increased inhibition. At 5 mM concentration, Mg^{2+} showed the highest inhibitory effect followed by Zn^{2+} . The toxic metal ions exert their toxicity by binding to a variety of organic ligands causing denaturation of proteins including enzymes. It was reported previously that Ca^{2+} , Mg^{2+} and Na^+ ions enhanced the activity of alkaline serine protease from *Bacillus pumilus*, but Cu^{2+} and Zn^{2+} ions caused slight inhibition [25].

Table 3. Effects of physicochemical parameters on protease activity and stability.

Effects of physicochemical parameters						
Parameter	PS-3		PM-1		PI-3	
	OD 600 nm /Average value	Protease activity U/ml	OD 600 nm /Average value	Protease activity U/ml	OD 600 nm /Average value	Protease activity U/ml
Effect of pH on protease stability						
pH 5	0.255	14.1	0.123	6.4	0.178	9.7
pH 6	0.278	15.5	0.157	8.4	0.208	11.5
pH 7	0.335	19.1	0.206	11.4	0.255	14.3
pH 8	0.365	21	0.275	15.5	0.311	17.7
pH 9	0.454	26.5	0.122	6.3	0.395	22.7
pH 0	0.265	14.7	0.105	5.3	0.189	10.4
Effect of Temperature on protease stability						
30°C	0.233	12.7	0.206	11.4	0.453	26.2
40°C	0.358	20.5	0.258	14.5	0.552	32.2
50°C	0.455	26.6	0.400	23.1	0.567	33.1
60°C	0.536	31.2	0.226	12.6	0.624	36.5
65°C	0.567	33.1	0.191	10.5	0.716	42.1
70°C	0.587	34.3	0.177	9.6	0.725	42.6
75°C	0.601	33.4	0.135	7.1	0.756	44.4
80°C	0.330	18.8	0.089	4.3	0.352	20.2
Effect of Divalent ion at 1mM on protease activity						
control	1.107	67.4	0.978	57	1.067	63.2
Ca^{2+}	0.582	34.5	0.425	24.7	1.121	62.4
Mg^{2+}	0.085	4.1	0.105	5.3	0.086	4.2
Mn^{2+}	0.305	17.3	0.401	23.1	0.175	9.5
Fe^{2+}	0.279	15.8	0.122	6.3	0.445	28.5
Zn^{2+}	0.169	8.7	0.098	4.3	0.101	5.1
Effect of Divalent ion at 5mM on protease activity						
control	0.977	57.7	0.934	55.2	1.085	64.2
Ca^{2+}	0.466	27	0.139	7.3	1.071	63.4
Mg^{2+}	0.045	0.9	0.065	2.9	0.054	2.2
Mn^{2+}	0.266	14.7	0.384	22.1	0.112	5.7
Fe^{2+}	0.216	11.6	0.077	3.6	0.325	15.8
Zn^{2+}	0.134	7.1	0.060	2.6	0.088	4.3
Evaluation of Agro-Industrial wastes for protease production						
Nug cake	0.219	1.2	0.202	1	0.435	2.5
Sesame cake	0.327	2.1	0.248	1.3	0.490	2.8
Human Hair	0.654	3.9	0.217	1.1	0.664	3.9
Wheat bran	0.731	4.3	0.521	3	0.585	3.4

3.7. Evaluation of Some Agro-industrial Wastes as Substrate for Protease Production

Evaluation of the agro-industrial wastes indicated that wheat bran was better than *nug* cake (niger seed cake) and *sesame* cake (sesame cake) for production of protease by all three isolates, whereas human hair was superior to *nug* cake and *sesame* cake only to isolate PS-3 and PI-3 (Figure 3).

Although microorganisms have a potential to produce enzymes, production cost of the enzyme is the critical issue for further application at industrial level. It is estimated that, growth media accounts for 30-40% of the production cost in enzyme industries [29]. For production of protease, agro-industrial wastes such as animal hairs removed from leather industries and barber shops; feathers from poultry industries, *nug* cake and *sesame* cake from agro-industries can serve as

ideal substrates as they are cheap and readily available. Therefore, the feasibility of enzyme production on low cost fermentable substrates needs to be studied [30, 29, 31]. In

addition, the removal of these non-degradable wastes could minimize environmental pollution.

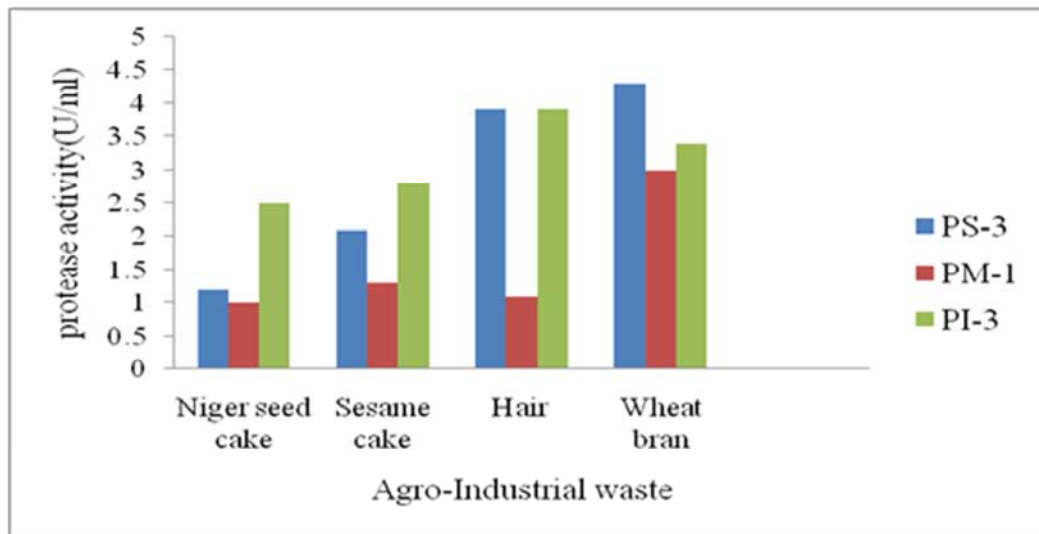


Figure 3. Protease production using agro-industrial wastes as substrate.

4. Conclusion

Proteases are one of the most important groups of industrial enzymes with considerable application in the animal feed processing, leather industry, medical activity, beverage industry and others sectors. In this study, protease was successfully produced by 3 bacterial isolates which were obtained from soil and agro-industrial wastes. On the basis of morphological and biochemical characteristics, these 3 isolates were identified to belong to genus *Bacillus*.

Although many potent isolates are on market for enzyme production, scientists prefer studying new isolates because they could be alternative for commercial use in many aspects. Many studies showed that researches will continue to isolate alternative strains for production of enzymes as well as proteases. The isolated new source of protease producing bacteria, from the soil and Agro- industrial waste sample reported in the present study may be alternative sources for the potential industrial applications. There are few reports in the literature on the production of proteases by *Bacillus spp.* using Agro-Industrial waste as substrates. Use of these substrates which are by product of Agro-Industry can efficiently be utilized for the commercial production of proteases and other valuable products.

Abbreviations

OD: Optical density
 PM-1: Isolate from manure
 PI-3: Isolate from industrial waste
 PS-3: Isolate from soil
 Rpm: revolutions per minute
 TCA: trichloroacetic acid
 SmF: Submerged fermentation

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